

| | TYPE | Unit | LF 187MTD-Bi | | LF 270MTD-Bi | | LF 137 MTD-D | | LF 187 MTD-D | | LF270MTD-D | | LF 137 MTD-M | | LF 187 MTD-M | | LF270MTD-M | |
|------------------------|---|-----------------------|----------------|------|----------------|------|----------------|------|----------------|------|----------------|------|----------------|------|----------------|------|----------------|------|
| 射出系統 Injection Unit | 料軸直徑 Screw Diameter | mm | 35 | 40 | 40 | 45 | 22 | 25 | 35 | 40 | 40 | 45 | 22 | 25 | 35 | 40 | 40 | 45 |
| | 射出重量 Shot Weight (PS) | gram | 155 | 203 | 203 | 257 | 44 | 56 | 155 | 203 | 203 | 257 | 44 | 56 | 155 | 203 | 203 | 257 |
| | 射出壓力 Injection Pressure | kg/cm ² | 2357 | 1804 | 1804 | 1425 | 3599 | 2787 | 2357 | 1804 | 1804 | 1425 | 3599 | 2787 | 2357 | 1804 | 1804 | 1425 |
| | 理論射出容積 Theoretical Shot Volume | cm ³ | 173 | 226 | 226 | 286 | 49 | 63 | 173 | 226 | 226 | 286 | 49 | 63 | 173 | 226 | 226 | 286 |
| | 射出行程 Injection Stroke | mm | 180 | | 180 | | 130 | | 180 | | 180 | | 130 | | 180 | | 180 | |
| | 射出率 Injection Rate | cm ³ / sec | 105 | 138 | 138 | 174 | 41 | 53 | 105 | 138 | 138 | 174 | 41 | 53 | 105 | 138 | 138 | 174 |
| | 射出速度 Injection Speed | mm / sec | 110 | | 110 | | 110 | | 110 | | 110 | | 110 | | 110 | | 110 | |
| | 可塑化能力 Plasticization (Hydraulic Motor) | kg / hr | 51 | 67 | 67 | 85 | 20 | 26 | 51 | 67 | 67 | 85 | 20 | 26 | 51 | 67 | 67 | 85 |
| 鎖模系統 Mold Lock Unit | 直壓缸數 Number of Clamping Cylinder Drive | pc | 2 | | 2 | | 4 | | 4 | | 4 | | 4 | | 4 | | 4 | |
| | 閉模力 Clamping Force | ton | 180 | | 270 | | 150 | | 180 | | 270 | | 150 | | 180 | | 270 | |
| | 開模行程 Opening Stroke | mm | 650 | | 800 | | 550 | | 650 | | 800 | | 550 | | 650 | | 800 | |
| | 最小模厚 Minimum Mold Thickness | mm | 200 | | 300 | | 200 | | 200 | | 300 | | 200 | | 200 | | 300 | |
| | 機柱間隔 Tie Bar Clearance (HxV) | mm | 635X385 | | 960X510 | | 455X455 | | 505X505 | | 560X560 | | 455X455 | | 505X505 | | 560X560 | |
| | 頂出行程 Ejector Stroke | mm | 105 | | 150 | | 95 | | 105 | | 150 | | 95 | | 105 | | 150 | |
| 其他 Other | 馬達 Motor Pump (Servo Motor & Piston Pump) | hp | 25+25 | | 30+30 | | 20+20 | | 20+20 | | 30+30 | | 20+20 | | 20+20 | | 30+30 | |
| | 電熱容量 Heater Capacity | kW | 11.5X2 | | 15X2 | | 5X2 | | 11.5X2 | | 15X2 | | 5X2 | | 11.5X2 | | 15X2 | |
| | 油箱容量 Oil Tank Capacity | L | 600 | | 800 | | 400 | | 600 | | 800 | | 400 | | 600 | | 800 | |
| | 機械重量 Machine Weight | ton | 11.3 | | 15.8 | | 5.5 | | 11.3 | | 15.8 | | 5.5 | | 11.3 | | 15.8 | |
| | 機械尺寸 Machine Size(L×W×H) | mm | 5530X1450X2200 | | 6625X1600X2430 | | 4940X1550X2060 | | 5530X1425X2200 | | 6625X1600X2430 | | 4940X1550X2060 | | 5530X1425X2200 | | 6625X1600X2430 | |